



**Product Data Sheet &
General Processing Conditions**

**RTP 2285 HF UP
Polyetheretherketone (PEEK)
Carbon Fiber
High Flow
Ultra Performance**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.41	1.41	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0005 - 0.0015 in/in	0.05 - 0.15 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.7 ft-lbs/in	91 J/m	D 256
unnotched 1/8 in (3.2 mm) section	15.0 ft-lbs/in	801 J/m	D 4812
Tensile Strength	39000 psi	269 MPa	D 638
Tensile Elongation	1.0 - 2.0 %	1.0 - 2.0 %	D 638
Tensile Modulus	4.00 x 10 ⁶ psi	27580 MPa	D 638
Flexural Strength	57000 psi	393 MPa	D 790
Flexural Modulus	3.70 x 10 ⁶ psi	25512 MPa	D 790

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	660 - 750 °F	349 - 399 °C
Mold Temperature	325 - 425 °F	163 - 218 °C
Drying	3 hrs @ 300 °F	3 hrs @ 149 °C
Moisture Content	0.10 %	0.10 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.